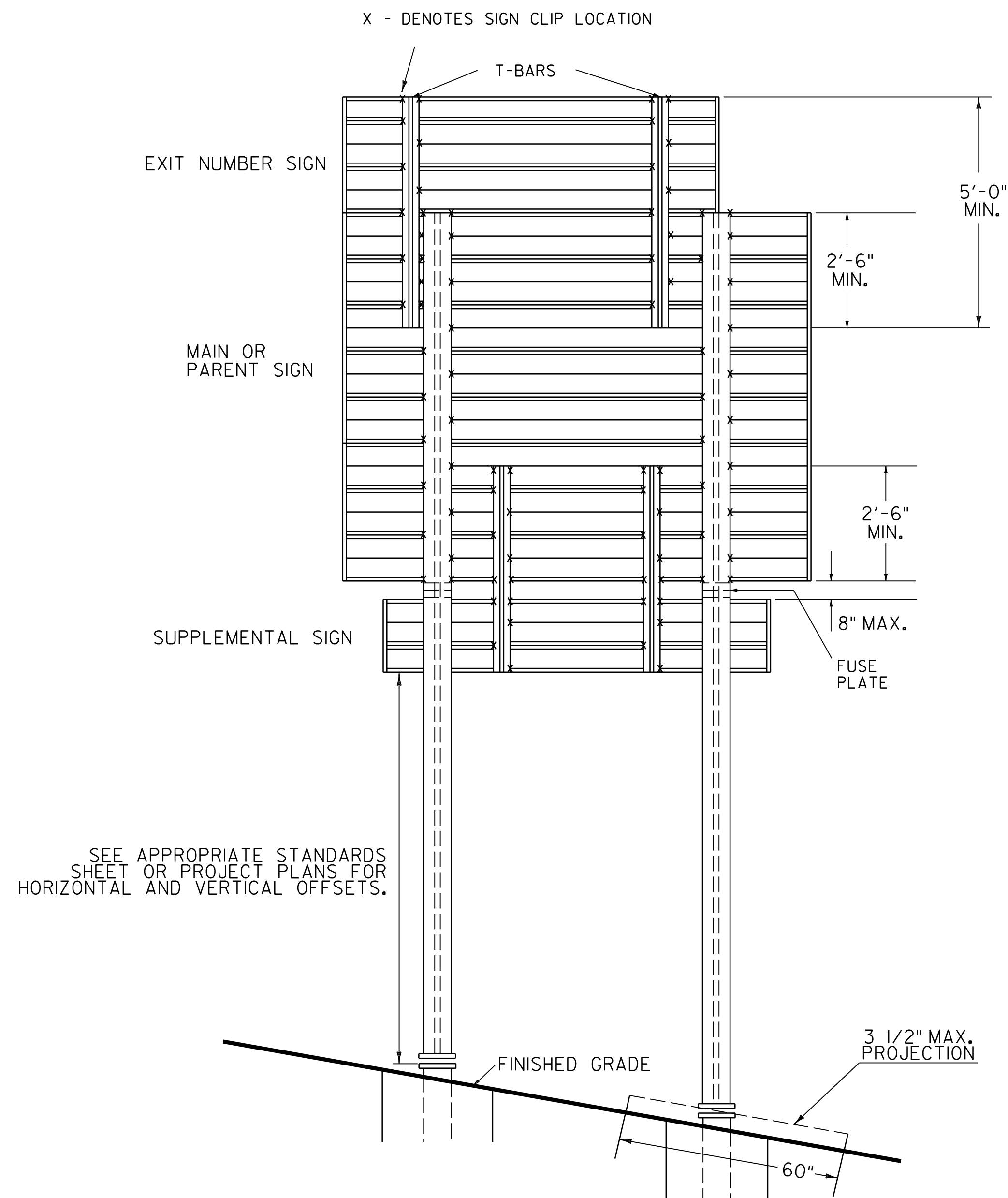
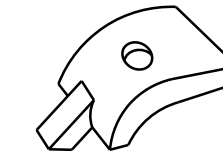
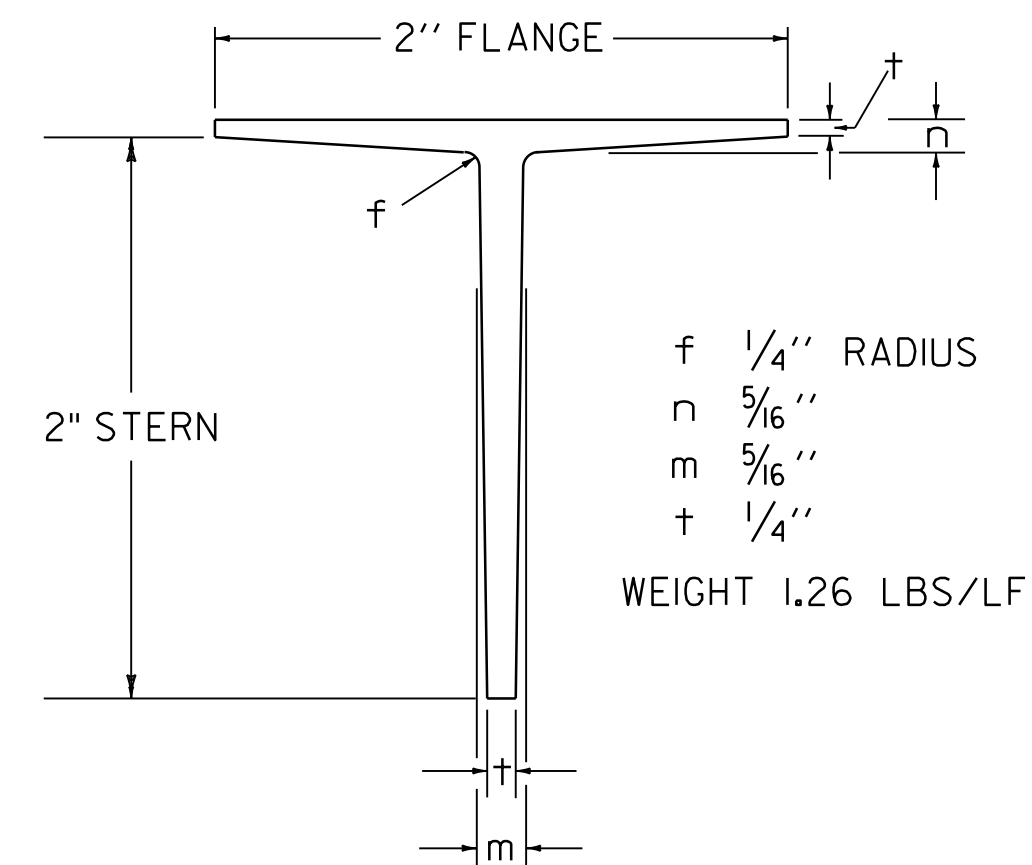




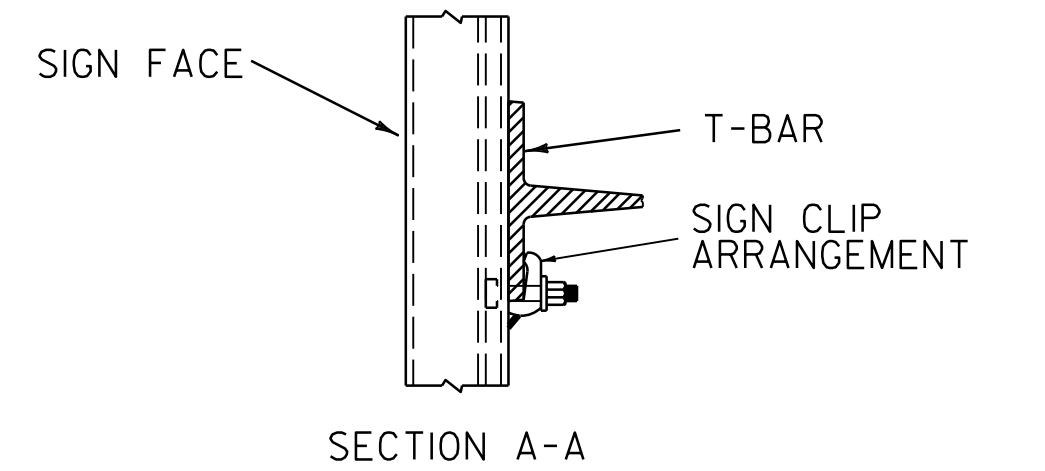
**SIGN INSTALLATION ON
W-SHAPED STEEL POSTS WITH
T-BAR EXTENSIONS**



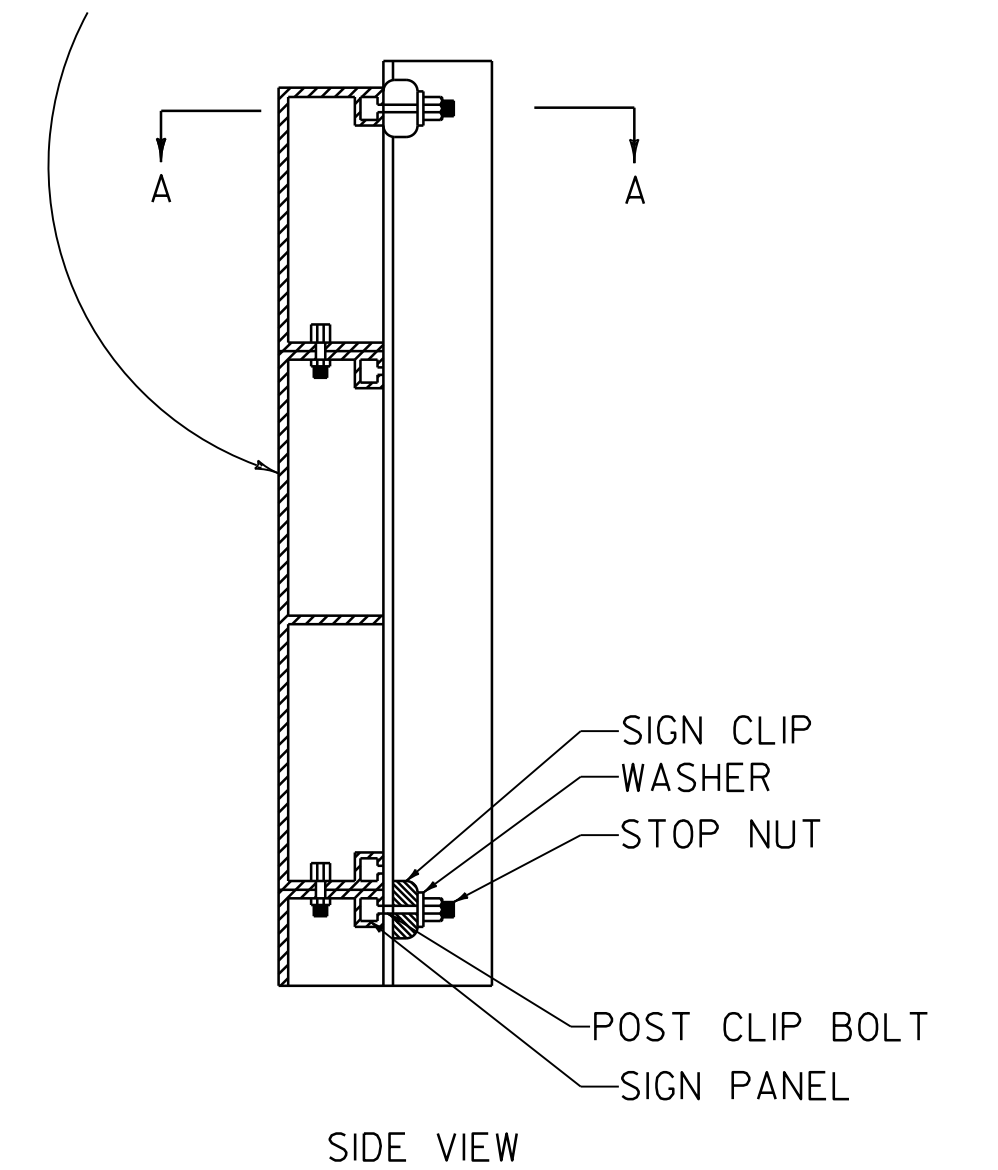
**EXTRUDED ALUMINUM
PANEL SIGN CLIP**



T-BAR



12" x 6" EXTRUDED ALUMINUM SIGN PANELS 6063-T6.6" X 6" PANEL PLACED ON TOP WHEN REQUIRED. PANELS BOLTED TOGETHER ON 24" CENTERS WITH 3/8" X 1" STAINLESS STEEL HEX HEAD BOLT.



SIGN MOUNTING DETAIL

GENERAL NOTES

1. THE ALUMINUM T-BAR SHALL BE OF 6063-T6 ALLOY.
2. MINIMUM OF TWO T-BARS FOR EACH SIGN ADDED TO THE MAIN/PARENT SIGN.
3. T-BARS TO BE SYMETRICAL ON ADDED SIGN.
4. EXTRUDED ALUMINUM PANEL SIGN CLIP SHALL BE 356-T6 ALLOY FABRICATED TO GIVE PROPER CLAMPING ON ALL FLANGES (TAPERED OR PARALLEL) FROM 1/8" TO 19/32" IN THICKNESS. A FLAT WASHER SHALL BE USED UNDER THE NUT.
5. BOLTS, NUTS AND WASHERS SHALL BE STAINLESS STEEL. BOTLS SHALL BE 3/8" DIAMETER, 2 INCHES IN LENGTH WITH A HEAD CAPABLE OF BEING INSERTED INTO EXTRUDED ALUMINUM SIGN PANEL SLOTS. NUTS SHALL BE OF A LOCK NUT DESIGN, THREADS MATCHING BOLT. THE WASHER SHALL HAVE A 25/64" I.D X 3/4" O.D X 0.091 THICKNESS.
6. NO SIGN OR AUXILLARY ASSEMBLY OF ANY KIND MAY BE FASTENED TO THE SIGN POSTS BELOW THE FUSE PLATES.

REV.	DATE	DESCRIPTION
0	JUN. 24, 2025	ORIGINAL APPROVAL
OTHER STANDARDS REQUIRED: NONE		
APPROVALS ON FILE WITH VTRANS STANDARD DRAWING COMMITTEE		

EXTRUDED ALUMINUM GUIDE
SIGN ATTACHMENT DETAILS



STANDARD
T-130