

Reviewed by:

*R F Cauley*  
Robert F. Cauley  
Materials and Research  
Engineer

MATERIALS & RESEARCH DIVISION



Prepared by:

*Craig Graham*  
Craig Graham  
December 23, 1996

---

RESEARCH UPDATE

Update U96-17

---

**LDI THORMA JOINT BRIDGE JOINT SYSTEM**

**REFERENCE:**

WP 90-R-2, U90-8, U91-9

**HISTORY:**

Due to the failure of many bituminous joints on bridges throughout the state, investigations of possible alternative systems are being conducted. The Thorma Joint system, applied on bridge 16N on I91 in Putney, VT by Linear Dynamics Inc. (LDI), is one of the alternatives..

**DESCRIPTION:**

Bridge 16N is a reinforced concrete deck overlaid with bituminous concrete pavement. The two joints are located at each abutment and are thirty five feet long at a ninety degree angle to the center of the deck. Joint 1 is the southerly fixed joint, with Joint 2 being the northerly expansion joint. Installation of both systems was completed on July 11, 1990 and is described in Report U90-8.

By December 1990, Joint 2 developed 15.5 feet of cracking between the joint material and the adjacent pavement and 17 feet of cracking in the joint material itself. This was documented in Report U91-9. The entire joint was removed and replaced by LDI on July 10, 1991. By January, 1992, 25 feet of the joint material had again separated from the adjacent pavement, but no cracks were observed within the joint material itself. The failure was not severe enough to require the joint to be replaced.

**OBSERVATIONS:**

Both of these joints were inspected by personnel from the Materials and Research Division on July 16, 1996. During this survey it was observed that thirteen feet of material on Joint 1 had separated from the adjacent pavement with twenty-two feet of the same type of distress evident on Joint 2. Excess material, most likely from the replacement of the joint in 1991, was evident in the breakdown lane on Joint 2. This "extra" layer appears to have been scraped slightly by snowplows but no other damage is evident. No scraping is evident on Joint 1, but wheel path wear is noticeable. No joint material cracks, as were noted in U91-9, were evident in either of the joints. Comparing pictures of the joint distress from 1992 to 1996 indicates that very little further damage had occurred. Overall this joint system is performing well in this particular application.

**FOLLOW UP**

This joint system will continue to be surveyed and evaluated, and reports will be issued as significant data is collected.

U96-17

December 23, 1996

Thorma Joint  
Bridge 16N I91

Northern end of Bridge

July 16, 1996



Thorma Joint  
Bridge 16N

Southern End of Bridge

July 16, 1996

